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# Empire Cables

**PVC  
SOLAR  
RUBBER**

# PVC PRODUCTS

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# HOUSE WIRE

(GPW)



## APPLICATION

General wiring of factories, private, municipal and industrial buildings, control panels, switchboards and appliances operating at normal temperature.

## MOST OFTEN USED BY

Electricians, electrical contractors, Appliance manufacturers switchboard and control panel manufacturers.

## SPECIFICATION

<b>Voltage rating</b>	600/1000	volts
<b>Test Voltage</b>	3000	volts (rms)
<b>Temperature range</b>	-10 to + 70	°C
<b>Insulation</b>	General purpose PVC	
<b>Colours</b>	red, white, blue, green/yellow, black, brown, blue, yellow, orange, purple, pink, grey	
<b>Conductors</b>	Plain soft copper wire (annealed)	

## PACKAGING

100 m shrink-wrapped coils or up to 1000 m on wooden drums/plastic bobbins

## TECHNICAL DATA

Size	Strand std Resistance	Nom OD	Current* Rating	Volt Drop	Approx. Mass
mm <sup>2</sup>	Ω/km @ 20°C	mm	Amp	mV/A/m	kg/100m
1	18.1	2.9	16	44.0	1.8
1.5	12.1	3.2	20	29.0	2.3
2.5	7.41	3.6	27	18.0	3.3
4	4.61	4.6	37	11.0	5.3
6	3.08	5.1	47	7.0	7.1
10	1.83	6.0	65	5.0	11.4
16	1.15	7.0	87	3.0	17.0
25	0.727	8.6	114	2.0	25.2
35	0.524	9.9	141	1.5	35.5
50	0.387	11.2	182	1.0	44.8
70	0.268	13.7	234	0.7	69.0
95	0.193	15.6	284	0.5	94.0
120	0.153	16.6	284	0.5	108.7
150	0.124	20.5	284	0.5	148.8

\*Single phase rating in ambient air temperature of 30°C for 2 cores.

Conductor temperature 70°C as per Table 6.2(a) SANS 10142-2012 INSTALLATION METHOD



# SINGLE CORE PVC PVC CABLE



(GPW)

## APPLICATION

General wiring of factories, private, municipal and industrial buildings, control panels, switchboards and appliances operating at normal temperature.

## MOST OFTEN USED BY

Electricians, electrical contractors, Appliance manufacturers switchboard and control panel manufacturers.

## SPECIFICATION

Voltage rating	600/1000	volts
Test Voltage	3000	volts (rms)
Temperature range	-10 to + 70	°C
Insulation	General purpose PVC	
Colours	red, white, blue, green/yellow, black, brown, blue, yellow, orange, purple, pink, grey	
Conductors	High conductivity annealed standard copper	

## PACKAGING

1000 m on wooden drums.

## TECHNICAL DATA

Cables A.C. or D.C.							
Rated Area	Nominal Diameters		Nominal Mass	Impedance	Current Rating		Voltage Drop per Amp per metre
	mm <sup>2</sup>	D1			D2	(kg/km)	
25	5.95	11.91	366	0.8767	118	133	1.7
35	7.00	12.96	469	0.6356	156	165	1.3
50	8.15	15.15	632	0.4745	186	203	0.9
70	9.79	16.56	880	0.3356	232	251	0.7
95	11.54	19.04	1160	0.2500	281	313	0.5
120	12.96	20.24	1413	0.2054	324	362	0.4
150	14.39	22.07	1734	0.1734	370	414	0.3
185	16.10	24.80	2145	0.1499	424	462	0.3
240	18.71	27.81	2725	0.1268	498	578	0.2
300	21.45	30.75	3375	0.1131	566	660	0.2
400	24.30	34.10	4395	0.1028	651	704	0.2
500	26.51	37.13	5299	0.0963	740	821	0.2
630	33.15	43.62	6965	0.0890	863	960	0.2

- Maximum Sustained Conductor Temperature 70 °C
- Ground Temperature 25 °C
- Ambient Air Temperature 30 °C
- Ground Thermal Resistivity 1.2 Km/W
- Minimum Trench or Duct Depth at laying 500 mm



# PANELFLEX

## SINGLE CORE PVC INSULATED CABLE

(LOW VOLTAGE 1000V)



### **SPECIFICATION SABS1574, 70°C**

**Conductor** Flexible Copper - Class 5  
**Insulation** PVC (Flexible Grade)  
**Application** Used for Panel and Instrument Wiring

### **PACKAGING**

100 m shrink-wrapped coils or // 500 to 1000 m length plastic reels available on request.

### **TECHNICAL DATA**

Phase Conductor Size	Approximate Diameter	Approximate Cable Mass	Coils / Drums	DC Resistance @ 20°C	Current unenclosed in Air
mm <sup>2</sup>	mm	kg	m	Ω/km/phase	(A)
0.5	2.4	10	100	39.000	3
0.75	2.7	14	100	26.000	6
1	3.1	18	100	19.500	10
1.5	3.3	24	100	13.300	16
2.5	3.8	35	100	7.980	25
4	4.6	54	100	4.950	32
6	5.9	78	100	3.300	43
10	7.2	121	100	1.910	59
16	8.4	181	100	1.210	82

Larger sizes available on request

# POWERFLEX

## (FLEXIBLE SINGLE POWER CORES)



### APPLICATION

This highly flexible range of power cable can be used as a convenient replacement for the less flexible solid SANS class 2 cores.

This makes it easier to loom in confined spaces such as PANELS.

The inner dielectric consists of general purpose PVC bonded to the outer nitrile PVC sheath which has excellent water, oil as well as abrasion resistant properties allowing for further use in borehole pumps and engine rooms.

### MOST OFTEN USED BY

Electricians, electrical contractors, D.I.Y enthusiasts.

### SPECIFICATION SABS 1574-3

<b>Voltage rating</b>	600/1000	volts
<b>Spark Test Voltage</b>	6000	volts (rms)
<b>Voltage Withstand Test</b>	2.5	kV for 10 mins.
<b>Current rating</b>	as per table below	
<b>Conductor</b>	Annealed PCW class 5.	
<b>Temperature Range</b>	-10 to +70	°C
<b>Insulation</b>	General purpose PVC D3 as per SABC 1411 P2	
<b>Sheathing</b>	Nitrile PVC (coloured) D6 as per SABS 1411 P 2	
<b>Colours</b>	Any colour as per customer	

### PACKAGING

100 m shrink-wrapped coils or on 500 to 1000 m length wooden drums

### TECHNICAL DATA

Size mm <sup>2</sup>	Individual wire OD	Nom.Core diameter	Mass kg/100m	Current Rating	
	Nom. mm	mm		1-Phase A	3-Phase A
16	0.34	9.8	22	76	68
25	0.34	11.0	29	101	89
35	0.34	12.0	39	125	110
50	0.34	14.6	56	151	134
70	0.34	17.1	81	192	171
95	0.34	19.0	105	232	207
120	0.34	21.6	134	269	239
150	0.34	22.5	154	350	322
185	0.34	25.5	192	440	404

Maximum conductor temperature 70°C ; ambient air temperature 30°C  
Current Ratings as per SANS 10142-1:2005 Table 6.2(a) Installation Method 2



# HRQ WIRE

(PVC insulated)



## DESCRIPTION

Conductor : Solid annealed copper

Insulation : 105°C PVC (high temperature)

to SABS 1411 Part 1

to SABS 1411 Part 2 - D5

## APPLICATION

Fluorescent Light fittings and ballasts , Capacitor Tails.

## MOST OFTEN USED BY

Electricians, electrical contractors, Neon light manufacturers, switchboard and control panel manufacturers.

## PROPERTIES

<b>Specification</b>	:	SANS 1507		
	<b>Voltage Rating</b>	: 300/500	600/1000	volts
<b>Test Voltage</b>	:	1200	2000	volts (rms) for 10 mins
<b>Current Rating</b>	:	10	10	Ampere
<b>Temperature Range</b>	:	-10 to + 105		°C
<b>Single <math>\Phi</math> Volt Drop</b>	:	93		mV/A/m
<b>Packaging</b>	:	2000m	1500m	reels

**Colours** : any standard colour  
**Insulation** : High temperature PVC water, oil, and abrasion resistant.

## TECHNICAL DATA

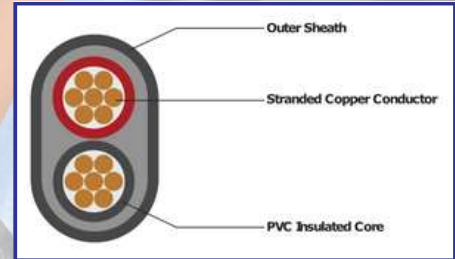
CABLE SIZE mm <sup>2</sup>	OD'S		Spark Test Voltage kV(rms)	Current Rating A (max)	Conductor Resistance $\Omega$ /km	Approx. Mass 100m Coil
	STRAND mm	CORE mm				
0.5	0.8	1.9	5	10	36	0.9
0.5	0.8	24	6	10	36	1.2

current rating assumption : ambient air temperature 30°C and maximum conductor temperature 70°C

# ILLUMINATION

## CABLE

(2 CORE FLAT)



### APPLICATION

Where quick fit light bulb holders are required.

### MOST OFTEN USED BY

Electricians, electrical contractors. Municipal festival street lighting, house parties, pool parties etc.

### SPECIFICATION

SANS	1507	
Voltage Rating	300/500	volts
Test Voltage	3000	volts (rms)
Temperature range	-10 to + 70	°C
Insulation/Sheathing	General purpose PVC	
Insulation Colours	Red/Black	
Sheath Colours	Black	

### PACKAGING

100m shrink-wrapped coils or up to 1000m plastic bobbins

### TECHNICAL DATA

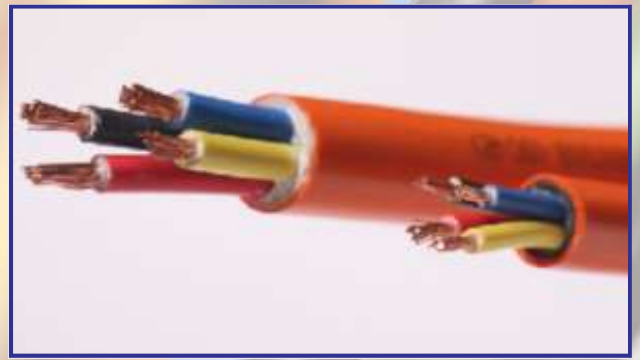
size mm <sup>2</sup>	cores number	Major mm	current		voltage rating	drop mV/A/m	mass kg/100m
			Minor mm	A(max)			
2.5	2	8.9	5.3	27	18	9.9	
4	2	11.9	6.4	27	18	15.5	

NB cores are manufactured generally to SANS 1507



# TRAILING CABLE

(MULTI-CORE TRAILING CABLE)



## APPLICATION

For the power supply to any mobile or portable equipment in the most adverse weather conditions, in harsh mechanical and chemical environments such as :- construction sites, open cast mines, factories, dockyards, railways and engine rooms.

## SPECIFICATION : SABS 1574

<b>Voltage Rating</b>	600/1000	volts
<b>Test Voltage</b>	6000	volts (rms)
<b>Maximum Current Rating</b>	Single phase (see table below)	Amp (max.)
<b>Temperature Range</b>	-10 to + 70	°C
<b>Conductor</b>	Annealed PCW class 5	
<b>Insulation</b>	Excellent electrical grade PVC	
<b>Sheathing</b>	Orange coloured Nitrile PVC	
<b>Core Colours</b>	Red, Yellow, Blue, Black	

## PACKAGING

500 m drums

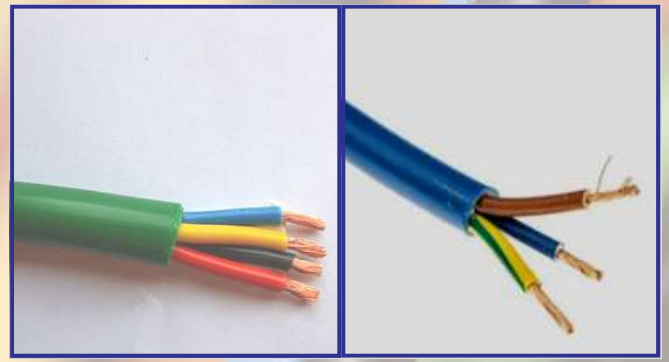
## TECHNICAL DATA

size	strand standard resistance	Nom. OD	Max. Rating	Volt Drop	mass
mm <sup>2</sup>	Ω/km @ 20 °C	mm	Ampere	mV/A/m	kg/100m
1.5x4	6.98	12.4	15	14.1	23
2.5x4	7.98	13.4	20	15.9	31
4x4	4.95	14.6	30	10.0	44
6x4	3.30	16.3	35	7.0	56
10x4	1.91	18.7	50	4.1	79
16x4	1.21	24.3	65	2.8	118
25x4	0.78	28.2	85	1.8	171
35x4	0.55	31.6	103	1.0	223

\*Single phase rating in ambient air temperature of 30°C for 2 cores.  
Conductor temperature 70°C

# SUBMERSIBLE

# PUMP CABLE



## APPLICATION

The nitrile PVC sheath has excellent water, oil as well as abrasion resistant properties allowing for use in borehole and submersible pumps, sewerage extraction plants as well as engine rooms.

## MOST OFTEN USED BY

Electricians, electrical contractors, farmers, D.I.Y enthusiasts.

## SPECIFICATION SABS 1574

<b>Voltage rating</b>	600/1000	volts
<b>Spark test voltage</b>	6000	volts (rms) on cores
<b>Voltage Withstand Test</b>	2.5 kV for 10 mins after 2 hours in the water	
<b>Conductor</b>	Annealed PCW class 5	
<b>Temperature range</b>	-10 to + 70 °C	
<b>Insulation</b>	General purpose PVC	
<b>Sheathing</b>	Nitrile PVC	

## PACKAGING

100 m shrink-wrapped coils or on 500 to 1000 m length Wooden drums

## TECHNICAL DATA

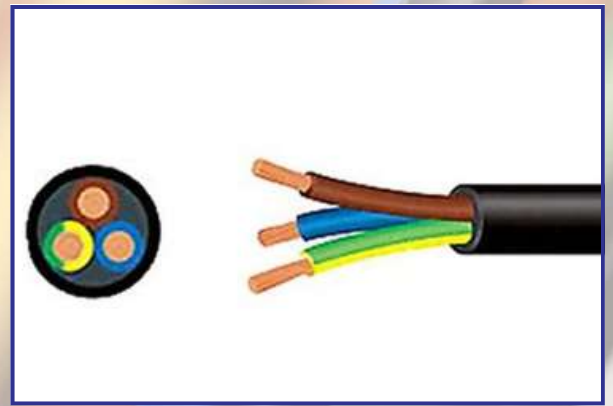
3 - Core (BLUE SHEATH)					
Size	Individual wire OD	Nom. Core diameter	Current rating	Volt Drop	Mass
mm <sup>2</sup>	Nom. mm	mm	Ampere	mV/A/m	kg/100m
1.5	0.242	9.9	16	30.0	13.7
2.5	0.242	11.9	25	20.0	20.2
4	0.300	13.2	32	12.0	27.6
6	0.300	14.7	37	8.0	36.4
10	0.300	16.8	50	5.0	53.0
16	0.300	19.4	65	3.0	73.0

4 - Core (LIGHT GREEN SHEATH)					
Size	Individual wire OD	Nom. Core diameter	Current rating	Volt Drop	Mass
mm <sup>2</sup>	Nom. mm	mm	Ampere	mV/A/m	kg/100m
1.5	0.242	10.7	16	30.0	16.7
2.5	0.242	13.1	25	20.0	25.5
4	0.300	14.3	32	12.0	34.3
6	0.300	16.0	37	8.0	45.6
10	0.300	18.3	50	5.0	67.0
16	0.300	21.4	65	3.0	92.9



# CABTYRE

(FLEXIBLE WIRING CABLE)



## CONDUCTOR

Annealed PCW class 5

## INSULATION

General purpose PVC, FR and oil resistant

Spark Test Voltage 5kV rms

Withstand Test 1.5kV rms 10minutes

## SHEATH (Embossed)

Flexible PVC

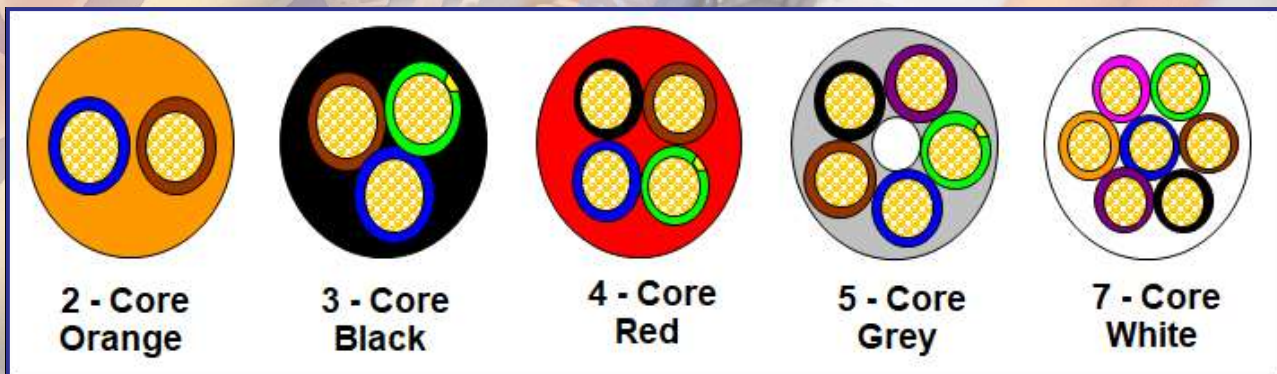
COLOURS: Black, White, Grey, Red and Orange(on request)

## DUMMY CORE

Flexible PE

**SPECIFICATION : SANS 1574**

## SAMPLE OF SHEATH COLORS AVAILABLE ON REQUEST

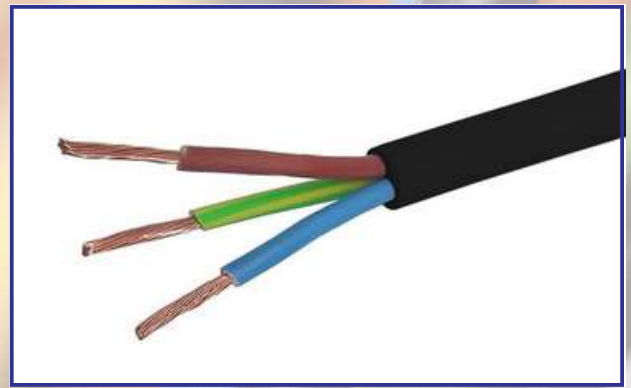


## LIGHT DUTY 300/300V

Phase size	mm <sup>2</sup>	0.5			0.75	
		2	3	4	3	
Number of cores		2	3	4	3	
Approximate Cable OD	mm	5.0	5.3	5.7	6.1	
Cable Mass (Approximate)	kg/100m	3.5	4.15	5.0	5.5	
Current Rating Single Phase values*	Amps AC (max)	3			3	
Installation Bending Radius	mm (min)	49.6	53	57	64	
Voltage Drop (Single Phase) *	mV/A/m (min)	58			62	
Conductor Resistance	W/km @ 20°C (max)	39			26	
Dielectric Resistance	MΩ.km @ 70°C (min)	0.012			0.011	

# CABTYRE

(FLEXIBLE WIRING CABLE)



## NORMAL DUTY 300/500V

Phase size	mm <sup>2</sup>	0.75					1				
Number of cores		2	3	4	5	7	2	3	4	5	7
Approximate Cable OD	mm	6.2	6.6	7.1	7.9	8.7	6.4	6.8	7.3	8.2	9.0
Cable Mass (Approximate)	kg/100m	5.4	6.459	7.706	9.572	12.084	5.9	7.1	8.6	10.6	13.5
Current Rating Single Phase values*	Amps AC (max)	6					10				
Installation Bending Radius	mm (min)	61.54	65.68	70.51	78.95	87	63.52	67.84	72.88	81.6	90
Voltage Drop (Single Phase)*	mV/A/m (min)	58					43				
Conductor Resistance	W/km @ 20°C (max)	26					19.5				
Dielectric Resistance	MΩ.km @ 70°C (min)	0.0110					0.0100				

Phase size	mm <sup>2</sup>	1.5					2.5				
Number of cores		2	3	4	5	7	2	3	4	5	7
Approximate Cable OD	mm	7.3	8.1	8.9	9.9	10.9	9.1	10.0	10.7	11.9	13.2
Cable Mass (Approximate)	kg/100m	8.1	10.4	12.9	15.9	20.2	12.8	16.2	19.6	24.1	30.9
Current Rating Single Phase values*	Amps AC (max)	16					25				
Installation Bending Radius	mm (min)	73.42	80.64	88.73	98.85	109	91.28	99.76	107.32	119.4	132
Voltage Drop (Single Phase)*	mV/A/m (min)	29					17				
Conductor Resistance	W/km @ 20°C (max)	13.3					7.98				
Dielectric Resistance	MΩ.km @ 70°C (min)	0.0100					0.0090				

Phase size	mm <sup>2</sup>	4				
Number of cores		2	3	4	5	7
Approximate Cable OD	mm	10.3	11.3	12.1	13.7	15.1
Cable Mass (Approximate)	kg/100m	18.0	23.1	28.3	35.5	45.8
Current Rating Single Phase values*	Amps AC (max)	32				
Installation Bending Radius	mm (min)	103.378	112.776	121.407	136.915	151.3
Voltage Drop (Single Phase)*	mV/A/m (min)	11				
Conductor Resistance	W/km @ 20°C (max)	4.95				
Dielectric Resistance	MΩ.km @ 70°C (min)	0.0074				

\* Continuous operation at 70°C ; ambient air temperature 30°C ; installed in free air ; not coiled or blanketed; multiple cores equally loaded at an operating frequency of +/- 50 Hz.

Application : Used to wire Extension cords, Household and industrial Appliances, Electric tools  
Extracts out of SANS 1574 : 2004

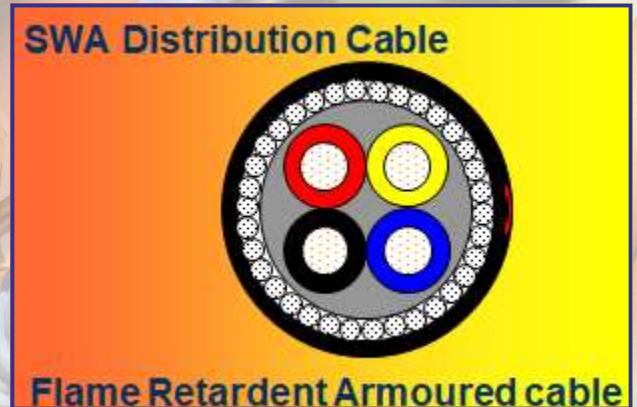
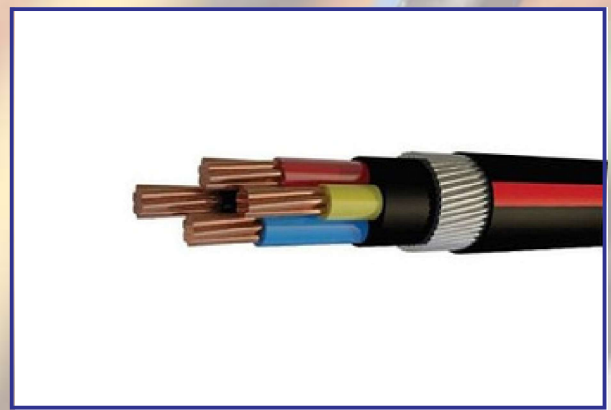


# PVC

# DISTRIBUTION

# CABLES

(Bells Cables)



**Description :** conductors Plain soft (annealed) copper wire - SABS 1411 P 1 Class 2 .  
**Insulation:** PVC extruded cores .  
**Bedding:** Black PVC  
**Sheath:** PVC Black mainly (Available in various grades and colours of PVC)  
**Configuration:** Multicore : cores + bedding + galvanized steel wire armor + sheath  
**Voltage Rating:** 600 / 1000 V  
**Specification:** SABS 1507 Part 3 : PVC Distribution Cables  
**Application:** Fixed installation  
**Identification:** Sheath Embossed + Coloured stripe to indicate the Grade of PVC  
 (see below)  
**Colour of stripe:** **RED (FR)** **BLUE (LHFR)** **WHITE (NHLSFR)**  
**Grade of PVC** Flame retardant only Low halogen Halogen Free

ALL REDUCED FLAME PROPAGATION

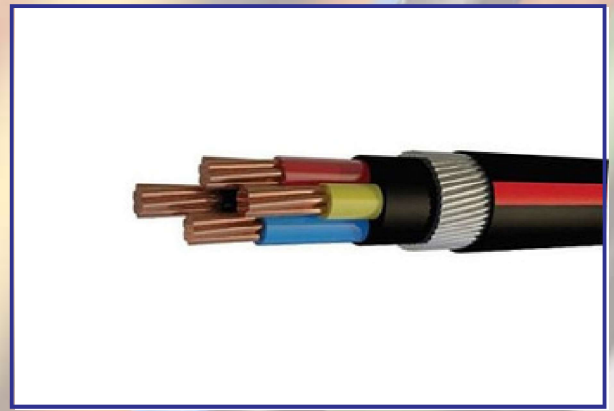
Phase size	mm <sup>2</sup>	2.5				4				
		2	3	4	7	2	3	4	7	
Number of cores		2	3	4	7	2	3	4	7	
Approximate Cable OD	mm	13.8	14.2	15.1	17.9	16.4	16.2	17.3	20.9	
SWA OD	mm	0.90	0.90	0.90	1.25	1.25	0.90	0.90	1.25	
Despatch Length	m	500				500				
Cable Mass (Approximate)	kg/100m	38	42	48	75	58	55	65	102	
Installation Bending Radius	m	min	137.8	141.544	150.519	178.7	163.6	161.848	173.173	208.9
Current Rating 3 phase line values*	Amps AC	(max)	28	25	25	25	38	33	33	33
Voltage Drop (Phase) *	mV/A/m	(min)	18				11			
Test Voltage AC/DC	kV @ 10mins	(min)	2kV AC or 3kV DC				2kV AC or 3kV DC			
Conductor Resistance	W/km @ 20°C	(max)	7.41				4.61			
Dielectric Resistance	MΩ.km @ 23°C	(min)	20				19			

# PVC

# DISTRIBUTION

# CABLES

(Bells Cables)



Phase size	mm <sup>2</sup>	6			10			
Number of cores		2	3	4	2	3	4	
Approximate Cable OD	mm	17.4	18.0	18.7	19.3	19.6	21.8	
SWA OD	mm	1.25	1.25	1.25	1.25	1.25	1.25	
Dispatch Length	m	500			500			
Cable Mass (Approximate)	kg/100m	67	75	77	84	87	115	
Installation Bending Radius	m	min	173.8	179.864	187.464	193	195.6	217.6
Current Rating 3 phase line values*	Amps AC	(max)	49	42	42	67	58	58
Voltage Drop (Phase) *	mV/A/m	(min)	7.3			4.4		
Test Voltage AC/DC	kV @ 10mins	(min)	2kV AC or 3kV DC			2kV AC or 3kV DC		
Conductor Resistance	W/km @ 20°C	(max)	3.08			1.83		
Dielectric Resistance	MΩ.km @ 23°C	(min)	17			14		

Phase size	mm <sup>2</sup>	16			
Number of cores		2	3	4	
Approximate Cable OD	mm	20.9	22.8	24.7	
SWA OD	mm	1.25	1.25	1.25	
Despatch Length	m	500			
Cable Mass (Approximate)	kg/100m	104	129	154	
Installation Bending Radius	m	min	209	227.88	246.88
Current Rating 3 phase line values*	Amps AC	(max)	89	77	77
Voltage Drop (Phase) *	mV/A/m	(min)	2.8		
Test Voltage AC/DC	kV @ 10mins	(min)	2kV AC or 3kV DC		
Conductor Resistance	W/km @ 20°C	(max)	1.15		
Dielectric Resistance	MΩ.km @ 23°C	(min)	11		

\* Continuous operation at 70°C ; ambient air temperature 30°C ; installed in free air ; not coiled or blanketed; multiple cores equally loaded at an operating frequency of +/- 50 Hz.

#### Application

Used for mains distribution in:-  
street lighting as well as industrial, residential and commercial premises.

These cables may be :-  
buried directly in the ground, installed in pipes, on racks or pinned directly to the wall.

#### NB!

1. The correction factors stipulated in SANS 10142-1:2003 must be adhered to
2. The low halogen and Halogen Free cables can be used as above as well as in confined areas such as offices and mines.

#### Codes for the various PVC Grades

FR	Reduced flame propagation	
LHLSFR	Low halogen, low smoke and reduced flame propagation	
NHLSFR	No halogen, low smoke and reduced flame propagation	
Core colours	NB!	
2C	red, black	red, yellow & blue are the phase cores
3C	red, yellow, blue	Black, if present, is the neutral core
4C	red, yellow, blue, black	Green/yellow, if present, is the earth core
7C	red, yellow, blue, black, violet, brown, orange	



# **BARE COPPER** **EARTH WIRE**

(plain)



## DESCRIPTION

Plain copper stranded single core annealed wire

## SPECIFICATION SABS 1411 part 1

## PACKAGING

5kg Coils

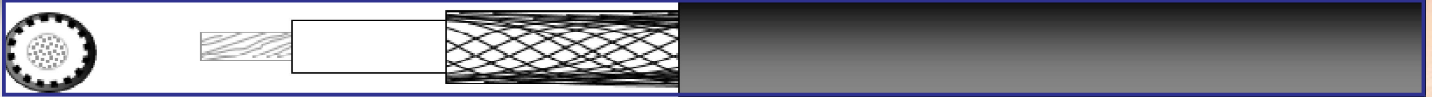
500kg wooden drums

Other masses or lengths on request

## TECHNICAL DATA

Size	Number of wires	Individual wire OD	Nom.Core diameter	Current rating	Volt Drop	Mass
mm <sup>2</sup>		Nom. mm	mm	Ampere	mV/A/m	kg/100m
1	7	0.44	1.3	16	44.0	0.9
1.5	7	0.52	1.5	19	29.0	1.2
2.5	7	0.66	2.0	28	18.0	2.1
4	7	0.83	2.5	39	11.0	3.4
6	7	1.04	3.1	48	7.3	5.1
10	7	1.35	4.1	66	4.4	8.9
16	7	1.68	5.0	86	2.8	13.8
25	7	2.05	6.2	115	1.8	20.5
35	19	1.50	7.5	142	1.3	29.8
50	19	1.68	8.4	180	1.0	37.4
70	19	2.10	10.5	230	0.7	58.5
95	19	2.48	12.4	280	0.5	81.6
120	19	2.82	14.1	330	0.4	105.5
150	37	2.25	15.8	380	0.3	130.8
185	37	2.52	17.6	430	0.3	164.1
240	61	2.25	20.2	510	0.3	215.6
300	61	2.52	22.7	600	0.2	270.5

# RUNWAY LIGHTING CABLE



## APPLICATION

This fairly flexible cable is used to supply power to airport runway lighting. The insulation is of high voltage grade UV stabilized polyethylene possessing excellent crush and water resistance. The outer nitrile PVC sheath has excellent water, oil as well as abrasion and UV resistant properties.

## MOST OFTEN USED BY

Electricians, electrical contractors to the airport services.

## SPECIFICATION

<b>Voltage Rating</b>	5000	volts
<b>Spark Test Voltage</b>	10 000	volts (rms)
<b>Conductor</b>	Annealed TCW class 5	
<b>Temperature Range</b>	-10 to + 70	°C
<b>Insulation</b>	High voltage grade polyethylene	
<b>Sheathing</b>	Nitrile PVC	

## PACKAGING

1000m length on slatted wooden drums

## TECHNICAL DATA

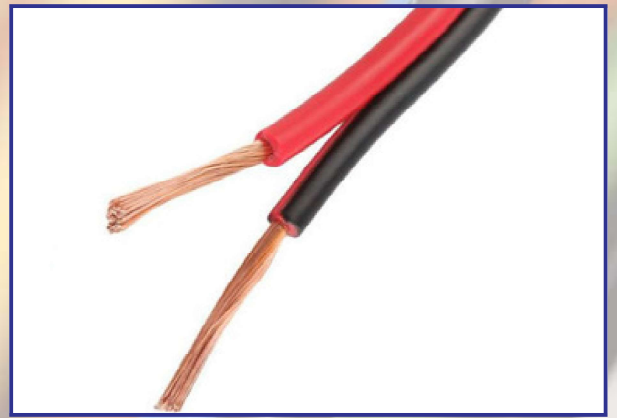
Size	Individual wire OD	Nom. Core diameter	Volt Drop	Current rating	Mass	Dielectric Resistance
mm <sup>2</sup>	Nom. mm	mm	mV/A/m	Ampere	kg/100m	MΩ.km
6	0.34	12.6	7.3	35	24.0	1000

Maximum conductor temperature 70°C ; ambient air temperature 30°C ; current rating for a duty cycle of 100% .



# AUDIO

## (TWO CORE FLAT FLEXIBLE CABLE)



### APPLICATION

Alarm systems, loud speakers, intercoms car radios and light appliances operating at normal temperature.

### MOST OFTEN USED BY

Electricians, electrical contractors  
hobbyists and alarm installation.

### SPECIFICATION SABS 1574 : 2004

**Voltage Rating** 24 volts  
**Test Voltage** 1500 volts (rms)  
**Temperature Range** -10 to + 70 °C  
**Insulation** General purpose flexible PVC  
**Colours** Brown, Black, Grey White, Transparent  
 Polarity is indicated by a colour tracer or in the case of plain colours by a rib.

**conductors** Annealed PCW class 5  
SABS 1411 Class 5

### PACKAGING

100m shrink-wrapped coils or up to 1000m on reels.

### TECHNICAL DATA

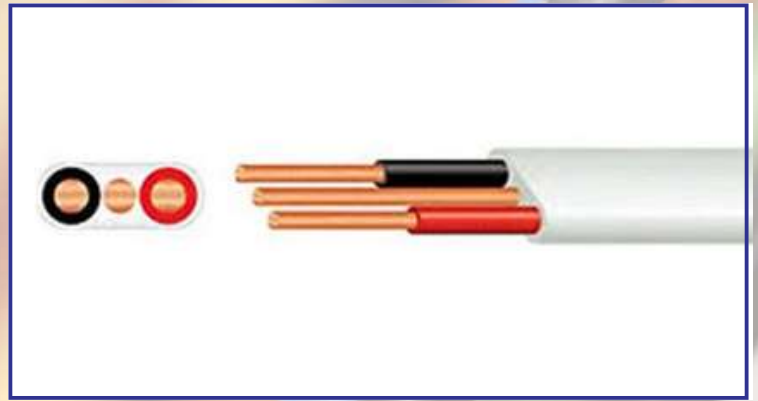
size	strand	axes		current*	Approx
		major	minor		
mm <sup>2</sup>	mm	mm	mm	rating	Mass
				Amp	kg/100m
0.5	0.87	5.2	2.5	3	1.3
0.75	1.25	6.0	2.9	6	1.7
1	1.35	6.2	3.0	10	1.7
1.5	1.65	6.8	3.3	16	2.0
2.5	2.15	7.8	3.8	25	2.4
4	2.66	8.8	4.3	32	2.8

NB! Customer specification can be made on request as a Special cable.

\*Single phase rating in ambient air temperature of 30°C for 2 cores.

# FLAT TWIN AND EARTH

(FTE)



## DESCRIPTION

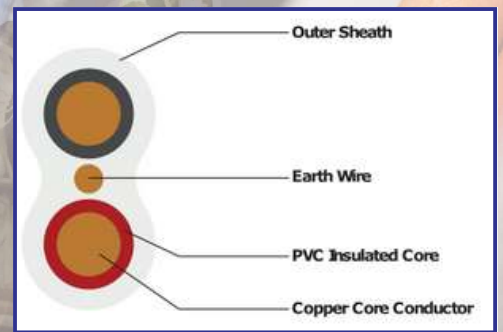
**Conductor :** Solid annealed copper to SABS 1411 Part 1  
**Insulation :** General purpose PVC to SABS 1411 Part 2 - D5  
**Earth Conductor :** Solid annealed BARE copper  
**Sheath :** General purpose PVC

## APPLICATION

General purpose Household and Industrial wiring :-  
 Under roof, under floor and under plaster

## MOST OFTEN USED BY

Electricians, electrical contractors,



## PROPERTIES

**voltage rating** 300/500 volts  
**temperature range** -10 to + 70 °C  
**core colours** Red & Black To SANS 1411 Part 2  
**sheath colours** White & Black To SANS 1411 Part 2  
**conductors** High Conductivity annealed solid conductors  
 Manufactured to SANS 1411 Part1

## PACKAGING

100m shrink-wrapped coils  
 1000m drums or reels

## TECHNICAL DATA

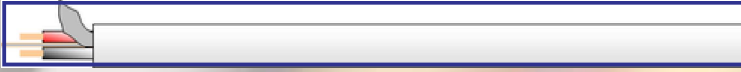
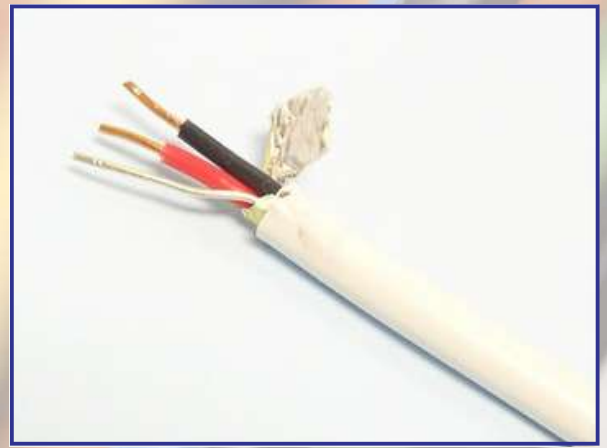
Core size		Current Rating	Volt Drop	Major axis	Minor axis	mass
Phase	Earth					
mm <sup>2</sup>	mm <sup>2</sup>	A	mV/A/m	mm	mm	kg/100m
1	1.00	14	30.0	7.4	4.1	6.0
1.5	1.00	18	28.0	8.4	4.6	8.4
2.5	1.50	25	18.0	10.0	5.2	12.0
4	1.50	30	10.8	12.0	6.3	17.2
6	2.50	39	7.0	13.2	6.9	23.0
10	4.00	54	4.4	16.5	8.2	36.0

Table 6.3a SANS 10142

Continuous operation at 70°C ; ambient air temperature 30°C



# SURFIX CABLE



## DESCRIPTION

<b>Conductor :</b>	Annealed PCW class 5	to SABS 1411 Part 1
<b>Insulation :</b>	General purpose PVC	to SABS 1411 Part 2 - D5
<b>Earth Conductor :</b>	Solid annealed BARE Tinned copper	
<b>Aluminum Rating</b>	0.1 mm thick laminated applied longitudinally to be electrically in contact with the earth wire.	
<b>Hours</b>	General purpose PVC	

## MOST OFTEN USED BY

Electricians, electrical contractors,

## PROPERTIES

<b>Voltage Rating</b>	300/500	volts
<b>Temperature Range</b>	-10 to +70	°C
<b>2 Core Colours</b>	Red & Black	
<b>3 Core Colours</b>	Red, yellow & Blue	
<b>4 Core Colours</b>	Red, yellow, Blue & Black	
<b>Sheath Colours</b>	White (Black on request)	

## PACKAGING

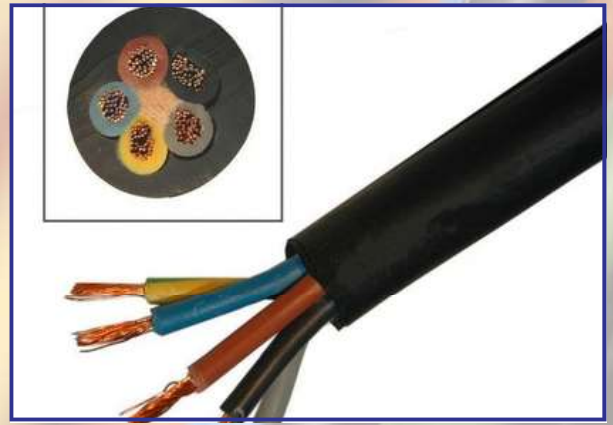
100m shrink-wrapped coils  
1000m drums or reels

## TECHNICAL DATA

Core size		Phase DC Resistance	Current Rating	Volt Drop	1 sec SCCT	OD	Mass Approx.
Phase	Earth OD						
mm <sup>2</sup>	mm <sup>2</sup>	Ω/km@20°C	[A]	[mV/A/m]	[kA]	[mm]	[kg/100m]
<b>2-Core</b>							
1.5	1	12.1	19	29	0.14	7.7	10.7
2.5	1.38	7.41	27	18	0.24	8.8	14.4
4	1.38	4.61	36	12	0.38	10.2	20.3
<b>3-Core</b>							
1.5	1	12.1	19	25	0.14	7.9	10.8
2.5	1.38	7.41	27	14	0.24	9.3	15.6
4	1.38	4.61	36	9	0.38	10.9	21.1
<b>4-Core</b>							
1.5	1	12.1	19	25	0.14	8.7	13.2
2.5	1.38	7.41	27	14	0.24	10.3	19.4
4	1.38	4.61	36	9	0.38	11.7	26.6

Continuous operation at 70°C ; ambient air temperature 30°C

# AUTOMOTIVE TRAILER CABLE



## DESCRIPTION

2, 3, 5, and 7 core cable sheathed with carbon loaded PVC. These cables are water, oils and dilute acid resistant.

## APPLICATION

Wiring of all types of motor vehicles and trailers.

## MOST OFTEN USED BY

Auto electricians, municipalities transport and haulage companies.

## PROPERTIES

<b>Voltage Rating</b>	100	volts
<b>Test Voltage</b>	1000	volts RMS between cores
<b>Temperature Range</b>	-10 to + 70	°C
<b>Core Colours</b>	2 core - red, black	
	3 core - black, red, green	
	5 core -	
	7 core - yellow(in the center), red, white, blue, brown, black, green	
<b>Sheath Colour</b>	black	
<b>Conductors</b>	High Conductivity annealed flexible conductors Class 5 as per SANS 1411 Part 1	

## PACKAGING

100m shrink-wrapped coils  
1000m drums or reels

## TECHNICAL DATA

Size mm <sup>2</sup>	cores	Stranding		Nominal Mass	
		No.	OD mm	OD mm	kg/100m
0.75	3	10	0.3	6.2	5.55
0.75	5	10	0.3	7.2	8.22
0.75	7	10	0.3	8.1	10.00
1.5	2	23	0.3	6.4	5.40
1.5	3	23	0.3	7.1	9.23
1.5	5	23	0.3	8.4	13.71
2.5/1.6	1x2.5+6x1.6	23/35	0.3/.3	10.3	21.00



# BLASTING WIRE



## DESCRIPTION

2 Core PVC insulated twisted wire

## APPLICATION

Blasting Wire

## PROPERTIES

**Temperature Range :**

-10 to +70 deg C

**Core Colours:**

Red/Black, Green/Yellow, Black/Black

**Conductors:**

Flexible or Solid

## PACKAGING

30 m shrink-wrapped coils

50 m shrink-wrapped coils

100 m shrink-wrapped coils

300 m reels

Manufactured to client specification and requirement

# DROP WIRE



## APPLICATION

TELEPHONE POLE TO HOUSE WIRING

## MOST OFTEN USED BY

Telephone technicians

## SPECIFICATION

**Voltage Rating**

**TELKOM**

100

volts

**Test Voltage**

1500

volts (rms)

**Temperature Range**

-10 to + 70

°C

**Insulation**

UV re-enforced PVC

**Colours**

BLACK

**Conductors**

Copper Clad Steel Wire

## PACKAGING

500m on reels.

## TECHNICAL DATA

size	strand		axes		Approx Mass kg/100m
	No.	OD	major	minor	
mm <sup>2</sup>		mm	mm	mm	
0.40	1	0.71	4.5	2.3	1.8



# NORATE : BARE TCW / SWA EARTH WIRE



## CONDUCTOR

Tinned annealed copper wire (TCW)  
alternated with galvanized steel wire (GSW)

## INSULATION PVC

CLEAR, BLACK, GREEN/YELLOW

## TEST VOLTAGES

SPARK 5.0 kV RMS

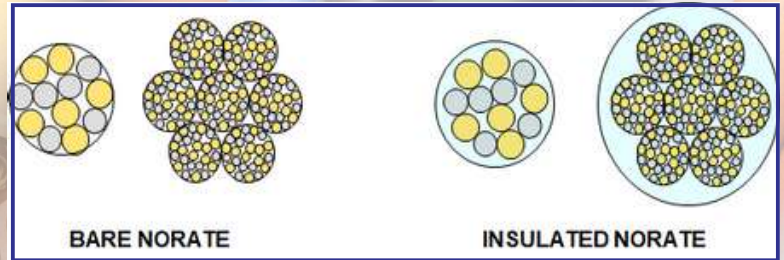
WITHSTAND 2.5 kV RMS (10mins)

WITHSTAND 5.0 kV DC (10mins)

## SPECIFICATION

CURRENT RATING SANS 0142 TABLE 6

INSULATION SANS 1411 - 2



NORATE BARE EARTH WIRE								
1-Ph								
	Rated Area	Equiv Area	BARE L/up OD	Cond Res	Current Rating	Mass		
	mm <sup>2</sup>	mm <sup>2</sup>	mm	Ohm/km	A	kg/100m	m/300kg	m/500kg
1	10	10	5.4	1.840	65	15	44	74
2	16	16	8.6	1.150	87	30	89	149
3	25	24	9.5	0.727	114	34	103	172
4	35	37	11.2	0.529	141	52	155	258
5	50	49	12.7	0.391	182	69	206	343
6	70	73	16.2	0.270	234	103	309	515
7	95	99	18.7	0.195	284	140	419	699
8	120	132	21.2	0.154	330	186	559	932
9	150	149	22.5	0.126	381	210	629	1048
10	185	198.2	27.0	0.100	436	279.6	837	1395

NORATE INSULATED EARTH WIRE				
PVC				
Insulation				kg/100
Radial Wall				TOT
Nom	Min	OD		
1.2	1.0	7.8		15
1.3	1.1	11.2		30
1.4	1.3	12.3		34
1.4	1.3	14.0		52
1.5	1.3	15.7		69
1.6	1.4	19.4		103
1.6	1.4	21.9		140
1.7	1.5	24.6		186
1.8	1.6	26.1		210

ADDITIONAL		
Lug Size	Sect Current for 1sec	Tensile Withstand Force
mm <sup>2</sup>	kA	kN
10.00	1.70	0.21
16.00	1.90	0.43
25.00	3.10	0.63
35.00	5.10	1.26
50.00	7.50	1.51
70.00	11.50	2.02
95.00	15.10	3.02
120.00	21.40	4.10
150.00	25.50	4.84
185.00	36.20	5.47

# FUSE AND BINDING WIRE

(Single Solid Tinned Copper Wire)

**(T.C.B)**



## PACKAGING

Wound on 500 gramme reels.

Copper Diameter mm	Approx. current capacity carrying	Approx. fusing current	Guage SWG
2.0	100 amps	230 amps	14
1.4	60 amps	137 amps	17
1.38	58 amps	119 amps	-
1.25	55 amps	115 amps	-
1.12	50 amps	107 amps	18
0.9	40 amps	70 amps	20
0.71	30 amps	48 amps	21
0.63	20 amps	40 amps	23
0.5	16 amps	28 amps	25



# SOLAR CABLE

(1.8 kV DC)



DESCRIPTION	mm <sup>2</sup>	OD	CR Ω/km	INS OD	SHE OD	MASS KG/100 m
SOLAR (1.8 kV DC)	1.5	1.55	13.7	2.95	4.35	3.17
SOLAR (1.8 kV DC)	2.5	2.1	8.21	3.5	4.9	4.49
SOLAR (1.8 kV DC)	4	2.3	5.09	3.7	5.1	5.56
SOLAR (1.8 kV DC)	6	3.21	3.39	4.61	6.01	7.81
SOLAR (1.8 kV DC)	10	4.1	1.95	5.8	7.2	12.28
SOLAR (1.8 kV DC)	16	5	1.24	6.8	8.2	17.54
SOLAR (1.8 kV DC)	25	7.1	0.795	9.5	11.5	28.63
SOLAR (1.8 kV DC)	35	8.1	0.565	10.5	12.5	39.62
SOLAR (1.8 kV DC)	50	10.3	0.939	12.5	14.9	56.23
SOLAR (1.8 kV DC)	70	11.6	0.277	14	16.4	73.90
SOLAR (1.8 kV DC)	95	13	0.21	15.4	18	94.42
SOLAR (1.8 kV DC)	120	15.8	0.164	18.3	20.9	124.04

## PACKAGING

SOLAR	1.5 mm <sup>2</sup>	500 M	REEL
SOLAR	2.5 mm <sup>2</sup>	500 M	REEL
SOLAR	4 mm <sup>2</sup>	500 M	DRUM
SOLAR	6 mm <sup>2</sup>	500 M	DRUM
SOLAR	10 mm <sup>2</sup>	500 M	DRUM
SOLAR	16 mm <sup>2</sup>	500 M	DRUM
SOLAR	25 mm <sup>2</sup>	500 M	DRUM
SOLAR	35 mm <sup>2</sup>	500 M	DRUM
SOLAR	50 mm <sup>2</sup>	500 M	DRUM
SOLAR	70 mm <sup>2</sup>	500 M	DRUM
SOLAR	95 mm <sup>2</sup>	500 M	DRUM
SOLAR	120 mm <sup>2</sup>	500 M	DRUM

Or as per customer requirement

- HIGH TEMPERATURE 105°C RATING, FLAME RETARDANT INSULATING MATERIAL
- COLD BEND -15°C
- MAXIMUM OPERATING TEMP 105 °C
- HEAT SHOCK 150°C SANS 60811-3-1 (NO CRACKING)
- RESISTANCE TO BURNING SANS 60332-1-1
- UV STABLE AND RODENT REPELLENT SHEATHING MATERIAL

# PULL WIRE CABLE

(PWC//PULLKEY WIRE)



## Description:

- Conductor:**
- Tin Copper Wire & Plain Copper Wire
  - Circular
- Insulation:**
- P.V.C
  - Maximum operating conductor temperature 70 °C
  - Coloured for core identification
- Bedding:**
- P.V.C or polyester tape
- Armour:**
- Brass plated steel braiding
- Sheath:**
- Flame retardant P.V.C to SABS 1411 part II
  - Tensiles before ageing >12.5 MPa
  - Elongation > 150%
- Line:**
- Green-Line ; Blue-Line ; Yellow-Line ; Black Line

A range of rugged cables used primarily for communication and control on haulage and conveyor systems particularly in the mining industry. Mechanical protection is provided by brass plated steel wire braiding under the sheath.

Class	Conductor size in mm <sup>2</sup>	Number of cores /pairs	Product Designation(line)	Nominal O/D in mm	Maximum Weight kg/100m
2	0,75	2	YELLOW	10,9	14,5
3	0,75	4	RED	7,9	11,8
6	,075	6	GREEN	10,6	16,9
18A	0,5	9+/SCR	RED	15,5	20,2



# PULL WIRE CABLE

(PWC//PULLKEY WIRE)

			PVC BEDDED OD	TAPED OD
<b>Cat. 4151</b>	0,75 mm <sup>2</sup> 3/C with yellow core screened	black, red ,yellow	10,0	8,0
<b>Class 3</b>	0,75 mm <sup>2</sup> 4/C	red, yellow, green, black	10,9	8,9
<b>Class 4</b>	0,75 mm <sup>2</sup> 2/C	red, yellow	13,7	11,7
<b>Class 5 (Cat. 4004)</b>	0,3 mm <sup>2</sup> 2/C	blue, black		
<b>Class 5 (Cat. 4004)</b>	0,75 mm <sup>2</sup> 2/C with yellow core screened	red, yellow	13,7	11,7
<b>Class 6 (Cat. 4014)</b>	3,0 mm <sup>2</sup> 2/C	blue, black		
<b>Class 6 (Cat. 4014)</b>	0,75 mm <sup>2</sup> 6/C	blue, black, green, yellow, red, white	12,4	10,4
<b>Class 7 (Cat. 4022)</b>	0,75 mm <sup>2</sup> 6/C with white and blue core screened	green, red, yellow, black, white, blue	12,9	10,9
<b>Class 8</b>	0,75 mm <sup>2</sup> 4/C	white, yellow, green, red	13,6	11,6
<b>Class 8</b>	3,0 mm <sup>2</sup> 2/C	blue, black		
<b>Class 9</b>	0,75 mm <sup>2</sup> 7/C	brown, blue, black, green, yellow, red, white	12,4	10,4
<b>Class 10</b>	0,75 mm <sup>2</sup> 7/C with white core screened	brown, red, yellow, green, black, 4 x blue, white	13,2	11,2
<b>Class 18 (Cat. 4119)</b>	0,75 mm <sup>2</sup> 11/C with white core screened	violet, red, brown, yellow, green, black, 4 x blue, white	15,0	13,0





# RUBBER PRODUCTS

	PAGE
• TYPE 41 FLEXIBLE TRAILING CABLE (640/1100V)	1 & 2
• TYPE 61A FLEXIBLE TRAILING CABLE 640/1100V)	3 & 4
• TYPE 61B LOW MASS NON REELING CABLE (640/1100V)	5 & 6
• TRACKLESS MINING CABLE (640/1100V)	7 & 8
• H07RN - F	9
• SINGLE POWER CORE (1.5 kV)	10 & 11
• SINGLE CORE (3.3kV)	12

# TYPE 41 FLEXIBLE

# TRAILING CABLE

**640/1100V**

(phase size: 2.5 mm<sup>2</sup> - 6 mm<sup>2</sup>)



- Description:**                      **Conductor:** Flexible tinned/plain soft copper - SANS 1411-1 Class 5  
**Insulation:** EPM extruded cores - SANS 1411-3 RD3.  
**Sheath:** CM (black or yellow), reinforced EHD RS6.
- Configuration:** 4 core - 3 individually screened phase cores plus an un-screened pilot core.  
**Voltage Rating:** 640/1100 V  
**Specification:** SABS 1520 Part 1. Low-voltage (640/1100 V and 1900/3300 V) cables.  
**Application:** Drills ; Shuttle cars, Small pumps

<b>Phase size</b>	<b>mm<sup>2</sup></b>	<b>2.5</b>	<b>4</b>	<b>6</b>		
<b>Pilot size</b>	<b>mm<sup>2</sup></b>	<b>2.5</b>	<b>4</b>	<b>6</b>		
<b>Normal o/d (approximate)</b>	<b>mm</b>	kV 10 mins	kV 10 mins	kV 10 mins		
<b>Bending Radius</b>	<b>mm</b>	<b>min</b>	150	197	180	
<b>Test Voltage</b>	<b>kV @ 10 mins</b>	<b>(min)</b>	3	3	3	
<b>Current Rating (3 phase line values**)</b>	<b>Amps AC</b>	<b>(max)</b>	32	45	57	
<b>Short-circuit Current</b>	<b>kA for 1 sec</b>					
<b>Voltage Drop (phase)</b>	<b>mV/A/m</b>		15.4	12.1	8.1	
<b>Conductor Resistance - phase</b>	<b>Ω/km @ 20° C</b>	<b>(max)</b>	8.210	5.090	3.390	
<b>Conductor Resistance - phase</b>	<b>MΩ @ 20° C</b>	<b>(min)</b>	450	400	350	
<b>Tensile Strength</b>	<b>Insulation</b>	<b>MPa</b>	<b>(min)</b>	6.5	6.5	6.5
<b>Tensile Strength</b>	<b>Sheath</b>	<b>MPa</b>	<b>(min)</b>	15	15	15
<b>Elongation at Break</b>	<b>Sheath</b>		<b>%</b>	250	250	250
<b>Cable Mass</b>	<b>(Approximate)</b>	<b>kg/m</b>	<b>(nom)</b>	0.70	0.93	1.07



# TYPE 41 FLEXIBLE

# TRAILING CABLE

**640/1100V**

(phase size: 10 mm<sup>2</sup> - 25 mm<sup>2</sup>)



<b>Phase size</b>	<b>mm<sup>2</sup></b>	<b>10</b>	<b>16</b>	<b>25</b>	
<b>Pilot size</b>	<b>mm<sup>2</sup></b>	<b>10</b>	<b>16</b>	<b>25</b>	
<b>Normal o/d (approximate)</b>	<b>mm</b>	kV 10 mins	kV 10 mins	kV 10 mins	
<b>Bending Radius</b>	<b>mm</b>	<b>min</b>	190	200	250
<b>Test Voltage</b>	<b>kV @ 10 mins (min)</b>	3	3	3	
<b>Current Rating (3 phase line values**)</b>	<b>Amps AC (max)</b>	77	100	130	
<b>Short-circuit Current</b>	<b>kA for 1 sec</b>		1.83	3.05	
<b>Voltage Drop (phase)</b>	<b>mV/A/m</b>	4.7	3	1.9	
<b>Conductor Resistance - phase</b>	<b>Ω/km @ 20° C (max)</b>	1.950	1.240	0.795	
<b>Conductor Resistance - phase</b>	<b>MΩ @ 20° C (min)</b>	300	250	250	
<b>Tensile Strength</b>	<b>Insulation MPa (min)</b>	6.5	6.5	6.5	
<b>Tensile Strength</b>	<b>Sheath MPa (min)</b>	15	15	15	
<b>Elongation at Break</b>	<b>Sheath %</b>	250	250	250	
<b>Cable Mass</b>	<b>(Approximate) kg/m (nom)</b>	1.35	1.89	2.53	

\*\*Approximate value for continuous operation at 90 °C ; ambient air temperature 30 °C

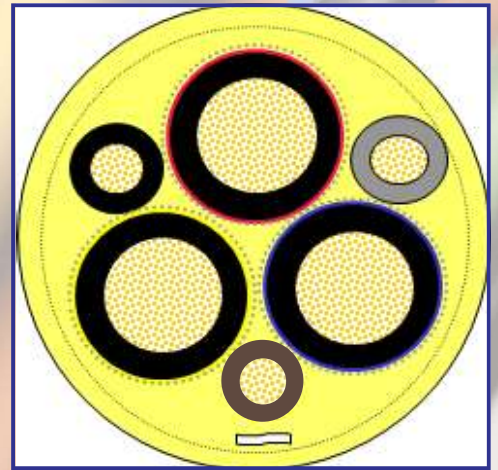
\*\*Installed in free air ; not coiled blanketed or heated ; multiple cores equally loaded.



# TYPE 61A FLEXIBLE TRAILING CABLE

**640/1100V**

(phase size: 16 mm<sup>2</sup> - 35 mm<sup>2</sup>)



**Description:** **Conductor:** Flexible tinned/plain soft copper - SANS 1411-1 Class 5  
**Insulation:** EPM extruded cores - SANS 1411-3 RD3.  
**Sheath:** CM (black or yellow), reinforced EHD SANS 1411 RS6.

**Configuration:** 6 core - 3 individually screened phase cores plus 3 un-screened pilot cores plus a semi-conducting cradle dummy center.

**Voltage Rating:** 640/1100 V

**Specification:** SABS 1520 Part 1. Low-voltage (640/1100 V and 1900/3300 V) cables.

**Application:** Wiring of mobile machinery, Roof Drills and Low Loaders.

<b>Phase size</b>	<b>mm<sup>2</sup></b>		16	25	35	
<b>Pilot size</b>	<b>mm<sup>2</sup></b>		6	10	10	
<b>Normal o/d (approximate)</b>	<b>mm</b>		35	39	43	
<b>Bending Radius</b>	<b>mm</b>	<b>min</b>	200	250	300	
<b>Test Voltage</b>	<b>kV @ 10 mins</b>	<b>(min)</b>	3	3	3	
<b>Current Rating (3 phase line values**)</b>	<b>Amps AC</b>	<b>(max)</b>	100	130	160	
<b>Short-circuit Current</b>	<b>kA for 1 sec</b>		1.83	3.05	4.27	
<b>Voltage Drop (phase)</b>	<b>mV/A/m</b>		2.65	1.95	1.24	
<b>Conductor Resistance - phase</b>	<b>Ω/km @ 20° C</b>	<b>(max)</b>	1.2	0.795	0.565	
<b>Dielectric Resistance - phase</b>	<b>MΩ @ 20° C</b>	<b>(min)</b>	140	250	200	
<b>Tensile Strength</b>	<b>Insulation</b>	<b>MPa</b>	<b>(min)</b>	6.5	6.5	6.5
<b>Tensile Strength</b>	<b>Sheath</b>	<b>MPa</b>	<b>(min)</b>	15	15	15
<b>Elongation at Break</b>	<b>Sheath</b>		<b>%</b>	250	250	250
<b>Cable Mass</b>	<b>(Approximate)</b>	<b>kg/m</b>	<b>(nom)</b>	1.93	2.62	3.14



# TYPE 61A FLEXIBLE

## TRAILING CABLE

640/1100V

(phase size: 50 mm<sup>2</sup> - 95 mm<sup>2</sup>)

Phase size	mm <sup>2</sup>	50	70	95
Pilot size	mm <sup>2</sup>	16	16	16
Normal o/d (approximate)	mm	48	53	60
Bending Radius	mm min	350	390	420
Test Voltage	kV @ 10 mins (min)	3	3	3
Current Rating (3 phase line values**)	Amps AC (max)	200	245	295
Short-circuit Current	kA for 1 sec	6.1	8.54	11.59
Voltage Drop (phase)	mV/A/m	0.87	0.62	0.48
Conductor Resistance - phase	Ω/km @ 20° C (max)	0.393	0.277	0.21
Conductor Resistance - phase	MΩ @ 20° C (min)	200	150	150
Tensile Strength	Insulation MPa (min)	6.5	6.5	6.5
Tensile Strength	Sheath MPa (min)	15	15	15
Elongation at Break	Sheath %	250	250	250
Cable Mass	(Approximate) kg/m (nom)	3.81	4.96	6.40

\*\*Approximate value for continuous operation at 90 °C ; ambient air temperature 30 °C

\*\*Installed in free air ; not coiled blanketed or heated ; multiple cores equally loaded.

# TYPE 61B NON-REELING

## LOW MASS CABLE

**640/1100V**

(phase size: 16 mm<sup>2</sup> - 35 mm<sup>2</sup>)



- Description:**
- Conductor:** Flexible tinned/plain soft copper - SANS 1411-1 Class 5
  - Insulation:** EPM extruded cores - SANS 1411-3 RD3.
  - Sheath:** CM (black or yellow) , reinforced EHD RS3
- Configuration:** 6 core - 3 individually screened phase cores plus 3 un-screened pilot cores laid up around an elastomeric dummy center.
- Voltage Rating:** 640/1100 V
- Specification:** SABS 1520 Part 1. Low-voltage (640/1100 V and 1900/3300 V) cables.
- Application:** Roof Drills and Low Loaders

<b>Phase size</b>	<b>mm<sup>2</sup></b>		16	25	35	
<b>Pilot size</b>	<b>mm<sup>2</sup></b>		6	10	10	
<b>Normal o/d (approximate)</b>	<b>mm</b>		33	37	38	
<b>Bending Radius</b>	<b>mm</b>	<b>min</b>	200	250	300	
<b>Test Voltage</b>	<b>kV @ 10 mins</b>	<b>(min)</b>	3	3	3	
<b>Current Rating (3 phase line values**)</b>	<b>Amps AC</b>	<b>(max)</b>	100	130	160	
<b>Short-circuit Current</b>	<b>kA for 1 sec</b>		1.83	3.05	4.27	
<b>Voltage Drop (phase)</b>	<b>mV/A/m</b>		2.65	1.95	1.24	
<b>Conductor Resistance - phase</b>	<b>Ω/km @ 20° C</b>	<b>(max)</b>	1.24	0.795	0.565	
<b>Dielectric Resistance - phase</b>	<b>MΩ @ 20° C</b>	<b>(min)</b>	250	250	200	
<b>Tensile Strength</b>	<b>Insulation</b>	<b>MPa</b>	<b>(min)</b>	6.5	6.5	6.5
<b>Tensile Strength</b>	<b>Sheath</b>	<b>MPa</b>	<b>(min)</b>	15	15	15
<b>Elongation at Break</b>	<b>Sheath</b>		<b>%</b>	250	250	250
<b>Cable Mass</b>	<b>(Approximate)</b>	<b>kg/m</b>	<b>(nom)</b>	1.76	2.32	2.61



# TYPE 61B NON-REELING

## LOW MASS CABLE

**640/1100V**

(phase size: 50 mm<sup>2</sup> - 95 mm<sup>2</sup>)



<b>Phase size</b>	<b>mm<sup>2</sup></b>	50	70	95
<b>Pilot size</b>	<b>mm<sup>2</sup></b>	10	10	16
<b>Normal o/d (approximate)</b>	<b>mm</b>	43	47	55
<b>Bending Radius</b>	<b>mm min</b>	350	390	420
<b>Test Voltage</b>	<b>kV @ 10 mins (min)</b>	3	3	3
<b>Current Rating (3 phase line values**)</b>	<b>Amps AC (max)</b>	200	245	295
<b>Short-circuit Current</b>	<b>kA for 1 sec</b>	6.1	8.54	11.59
<b>Voltage Drop (phase)</b>	<b>mV/A/m</b>	0.87	0.62	0.48
<b>Conductor Resistance - phase</b>	<b>Ω/km @ 20° C (max)</b>	0.393	0.277	0.21
<b>Conductor Resistance - phase</b>	<b>MΩ @ 20° C (min)</b>	200	150	150
<b>Tensile Strength</b>	<b>Insulation MPa (min)</b>	6.5	6.5	6.5
<b>Tensile Strength</b>	<b>Sheath MPa (min)</b>	15	15	15
<b>Elongation at Break</b>	<b>Sheath %</b>	250	250	250
<b>Cable Mass</b>	<b>(Approximate) kg/m (nom)</b>	3.43	4.31	5.79

\*\*Approximate value for continuous operation at 90 °C ; ambient air temperature 30 °C

\*\*Installed in free air ; not coiled blanketed or heated ; multiple cores equally loaded.

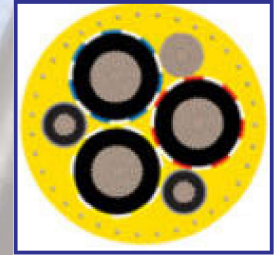


# TRACKLESS MINING

## CABLE

**640/1100V**

(phase size: 16 mm<sup>2</sup> - 35 mm<sup>2</sup>)



- Description:**
- Conductor:** Flexible tinned/plain soft copper - SANS 1411-1 Class 5
  - Insulation:** EPM extruded cores - SANS 1411-3 RD3.
  - Sheath:** CM (black or yellow) , reinforced EHD RS6.
- Configuration:** 6 core - 3 individually screened phase cores plus 1 or 2 un-screened pilot cores plus 1 or 2 Earth Continuity Conductors.
- Voltage Rating:** 640/1100 V
- Specification:** SABS 1520 Part 1. Low-voltage (640/1100 V) cables.
- Application:** Single, double and triple boom drilling Rigs

<b>Phase size</b>	<b>mm<sup>2</sup></b>		16	25	35	
<b>Pilot size</b>	<b>mm<sup>2</sup></b>		4	6	6	
<b>ECC Size</b>	<b>mm</b>		16	16	16	
<b>Normal o/d (approximate)</b>	<b>mm</b>	<b>min</b>	34	34	39	
<b>Bending Radius</b>			200	250	300	
<b>Test Voltage</b>	<b>kV @ 10 mins</b>	<b>(min)</b>	3	3	3	
<b>Current Rating (3 phase line values**)</b>	<b>Amps AC</b>	<b>(max)</b>	100	130	160	
<b>Short-circuit Current</b>	<b>kA for 1 sec</b>		1.83	3.05	4.27	
<b>Voltage Drop (phase)</b>	<b>mV/A/m</b>		2.65	1.95	1.24	
<b>Conductor Resistance - phase</b>	<b>Ω/km @ 20° C</b>	<b>(max)</b>	1.24	1.24	0.565	
<b>Dielectric Resistance - phase</b>	<b>MΩ @ 20° C</b>	<b>(min)</b>	140	250	200	
<b>Tensile Strength</b>	<b>Insulation</b>	<b>MPa</b>	<b>(min)</b>	6.5	6.5	6.5
<b>Tensile Strength</b>	<b>Sheath</b>	<b>MPa</b>	<b>(min)</b>	15	15	15
<b>Elongation at Break</b>	<b>Sheath</b>		<b>%</b>	250	250	250
<b>Cable Mass</b>	<b>(Approximate)</b>	<b>kg/m</b>	<b>(nom)</b>	2.01	1.98	2.73

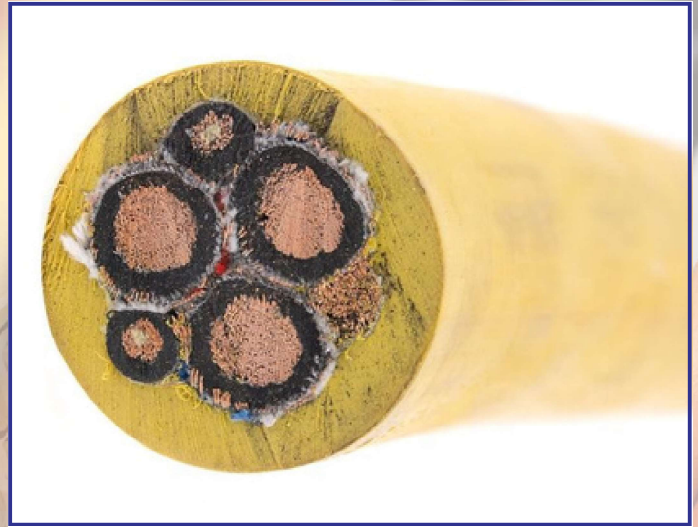


# TRACKLESS MINING

## CABLE

**640/1100V**

(phase size: 50 mm<sup>2</sup> - 95 mm<sup>2</sup>)



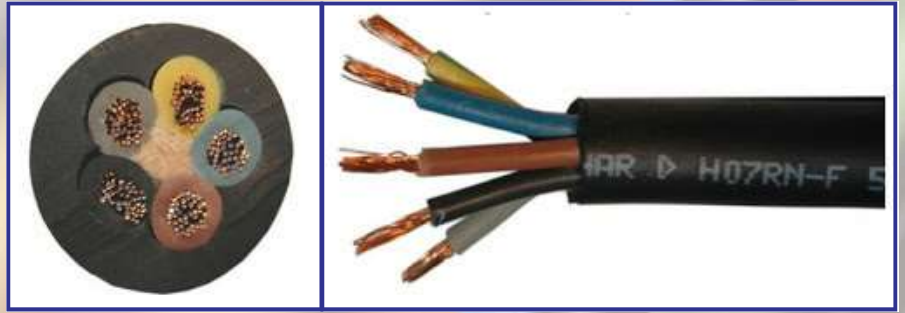
<b>Phase size</b>	<b>mm<sup>2</sup></b>		50	70	95	
<b>Pilot size</b>	<b>mm<sup>2</sup></b>		6	10	16	
<b>ECC Size</b>	<b>mm</b>		16	16	25	
<b>Normal o/d (approximate)</b>	<b>mm</b>	<b>min</b>	44	47	54	
<b>Bending Radius</b>			350	390	420	
<b>Test Voltage</b>	<b>kV @ 10 mins</b>	<b>(min)</b>	3	3	3	
<b>Current Rating (3 phase line values**)</b>	<b>Amps AC</b>	<b>(max)</b>	200	245	295	
<b>Short-circuit Current</b>	<b>kA for 1 sec</b>		6.1	8.54	11.59	
<b>Voltage Drop (phase)</b>	<b>mV/A/m</b>		0.87	0.62	0.48	
<b>Conductor Resistance - phase</b>	<b>Ω/km @ 20° C</b>	<b>(max)</b>	0.393	0.277	0.210	
<b>Dielectric Resistance - phase</b>	<b>MΩ @ 20° C</b>	<b>(min)</b>	200	150	150	
<b>Tensile Strength</b>	<b>Insulation</b>	<b>MPa</b>	<b>(min)</b>	6.5	6.5	6.5
<b>Tensile Strength</b>	<b>Sheath</b>	<b>MPa</b>	<b>(min)</b>	15	15	15
<b>Elongation at Break</b>	<b>Sheath</b>		<b>%</b>	250	250	250
<b>Cable Mass</b>	<b>(Approximate)</b>	<b>kg/m</b>	<b>(nom)</b>	3.51	4.38	5.75

\*\*Approximate value for continuous operation at 90 °C ; ambient air temperature 30 °C

\*\*Installed in free air ; not coiled blanketed or heated ; multiple cores equally loaded.

# H07RN-F

(phase size: 4 mm<sup>2</sup> - 6 mm<sup>2</sup>)



**Description:**

**Conductor:** Plain annealed copper wire SABS 1411 Class 5

**Insulation:** EPM SANS RD2  
Spark Test Voltage 6kV rms  
Withstand Test 2kV rms 10 minutes

**Sheath:** Heavy Duty CM SANS RS4  
Colours: Black, other colours on request.

**Configuration:** DUMMY CORE: (5 CORE CENTER) - EPM

**Specification:** SANS 1574: 2007

**VOLTAGE RATING 450/750V**

Phase size	mm <sup>2</sup>	4					6				
		1	2	3	4	5	1	2	3	4	5
Number of cores		1	2	3	4	5	1	2	3	4	5
Approximate Cable o/d	mm	6.6	12.4	13.2	14.7	15.8	7.6	15.4	16.6	18.9	20.0
Cable Mass (approximate)	kg/100 m	8	23	27	35	42	10	34	42	54	64
Current Single Phase Values *	Amps AC (max)	36	41	43	42	42	53	62	62	54	54
Installation Bending Radius **	m (min)	80	150	160	175	190	90	185	200	225	240
Voltage Drop (single phase)	mV/A/m (min)	9.5					6.4				
Conductor Resistance	Ω /km @ 20 °C (max)	5.09					3.39				
Dielectric Resistance	MΩ .km @23°C (min)	250					200				



# H07RN-F

(phase size: 10 mm<sup>2</sup> - 35 mm<sup>2</sup>)



Phase size	mm <sup>2</sup>	10					16				
Number of cores		1	2	3	4	5	1	2	3	4	5
Approximate Cable o/d	mm	9.0	17.2	17.8	20.6	21.7	10.8	21.2	22.7	25.8	27.4
Cable Mass (approximate)	kg/100 m	15	44	54	70	82	22	66	81	105	125
Current Single Phase Values *	Amps AC (max)	74	86	85	75	75	101	115	115	100	100
Installation Bending Radius **	m (min)	110	205	215	245	260	130	255	275	310	330
Voltage Drop (single phase)	mV/A/m (min)	3.8					2.4				
Conductor Resistance	Ω /km @ 20 °C (max)	1.95					1.24				
Dielectric Resistance	MΩ .km @23°C (min)	200					150				

Phase size	mm <sup>2</sup>	25					35				
Number of cores		1	2	3	4	5	1	2	3	4	5
Approximate Cable o/d	mm	12.5	25.4	27.0	30.7	33.2	13.3	27.0	28.7	34.7	35.7
Cable Mass (approximate)	kg/100 m	32	98	121	157	192	41	120	150	209	242
Current Single Phase Values *	Amps AC (max)	135	149	149	127	127	169	185	185	158	158
Installation Bending Radius **	m (min)	150	305	325	370	400	160	325	345	415	430
Voltage Drop (single phase)	mV/A/m (min)	1.5					1.11				
Conductor Resistance	Ω /km @ 20 °C (max)	0.795					0.565				
Dielectric Resistance	MΩ .km @23°C (min)	150					140				

\*\* Continuous operation at 80 °C Max ; ambient air temperature 30 °C ; in free air ; not coiled or blanketed ; multiple cores equally loaded at an opening frequency of +/- 50 Hz.

\*\* Recommended Bending Radius

**Application:** Used to wire Extension cords, household and industrial Appliances, Electric tools

Extracts out of SANS 1574 :

# POWER CORE

(1.5kV)



**Description:** **Conductor:** Tinned or Plain annealed copper wire SABS 1411 Class 5  
**Dielectric:** Sheath type: RS4 // CM Grey (Other colour on request) SG // 1.3  
**Test Voltages:** Spark: 10 kV rms // 10 minute withstand : 4 kV rms  
**Rating:** 1500 V  
**Temperature Range:** - 10 to 90 °C

**VOLTAGE RATING : 1500 V**

PM	size	Description	CABLE		Current *	Bending **	Conductor	Dielectric	Volt Drop
	Area		OD	Mass	Rating	Radius	Resistance	Resistance	
	mm <sup>2</sup>		mm	kg/100m	Approximate	Min	Max	Min	Min
					Amp	mm	Ω/km @ 20°C	MΩ.km @ 23°C	mV/A/m
92	16	1C X 16mm <sup>2</sup> - 15 CM Grey	9.4	23.2	100	90	1.24	400	101
93	25	1C X 25mm <sup>2</sup> - 15 CM Grey	11.3	33.9	130	110	0.795	340	112
94	35	1C X 35mm <sup>2</sup> - 15 CM Grey	11.9	42.9	160	120	0.565	300	101
95	50	1C X 50mm <sup>2</sup> - 15 CM Grey	14.5	58.0	200	150	0.393	260	90
96	70	1C X 70mm <sup>2</sup> - 15 CM Grey	16.2	77.2	245	160	0.277	230	81
97	95	1C X 95mm <sup>2</sup> - 15 CM Grey	19.4	107.7	295	190	0.21	200	76
98	240	1C X 240mm <sup>2</sup> - 15 CM Grey	29.8	272.8	345	300	0.0817	180	73

**\*\* Continuous operation at 80 °C Max ; ambient air temperature 30 °C ; installed in free air ; not coiled or blanketed; multiple cores equally loaded at an operating frequency of +/- 50 Hz.**

**\*\*Recommended Approximate Bending Radius**



# POWER CORE

(3.3kV)



**Description:**

**Conductor:** Tinned or Plain annealed copper wire SABS 1411 Class 5

**Dielectric:** Sheath type: RS4 // CM Black (Other colour on request)  
SG // 1.3

**Test Voltages:** Spark: 15 kV rms // 10 minute withstand : 7.5kV rms

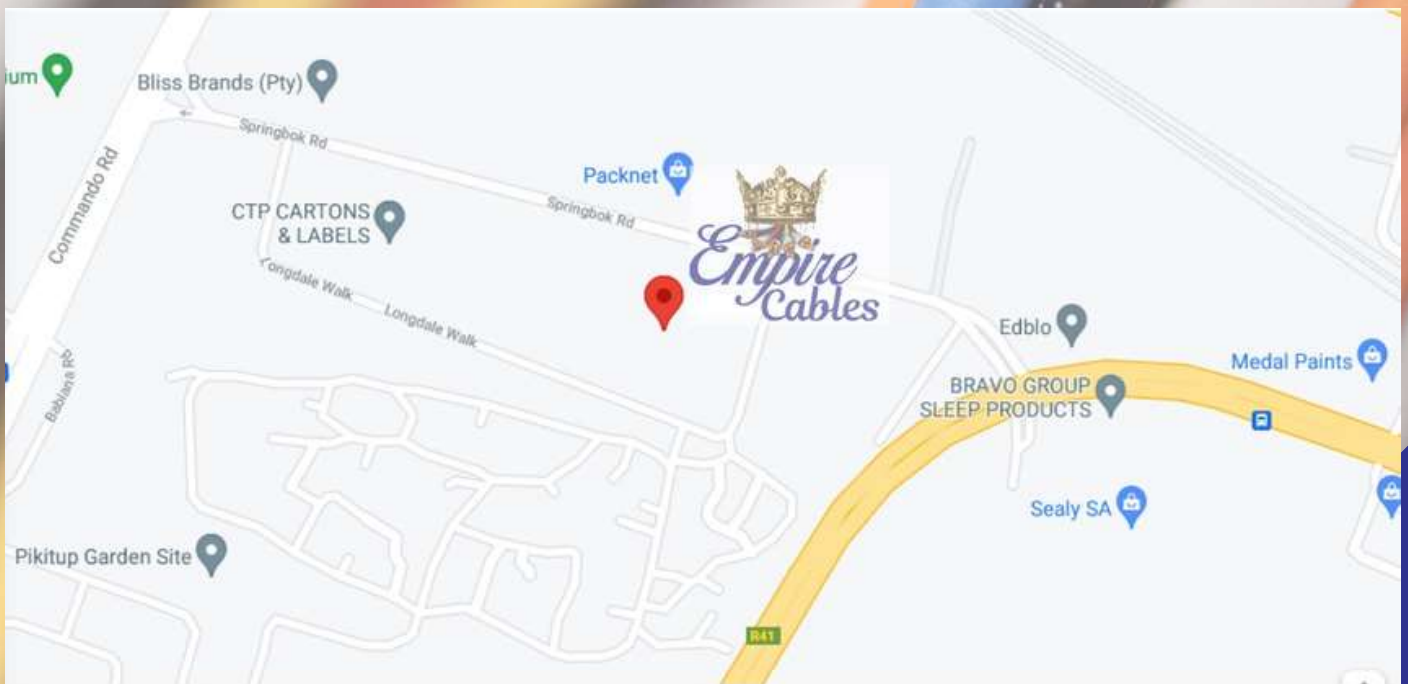
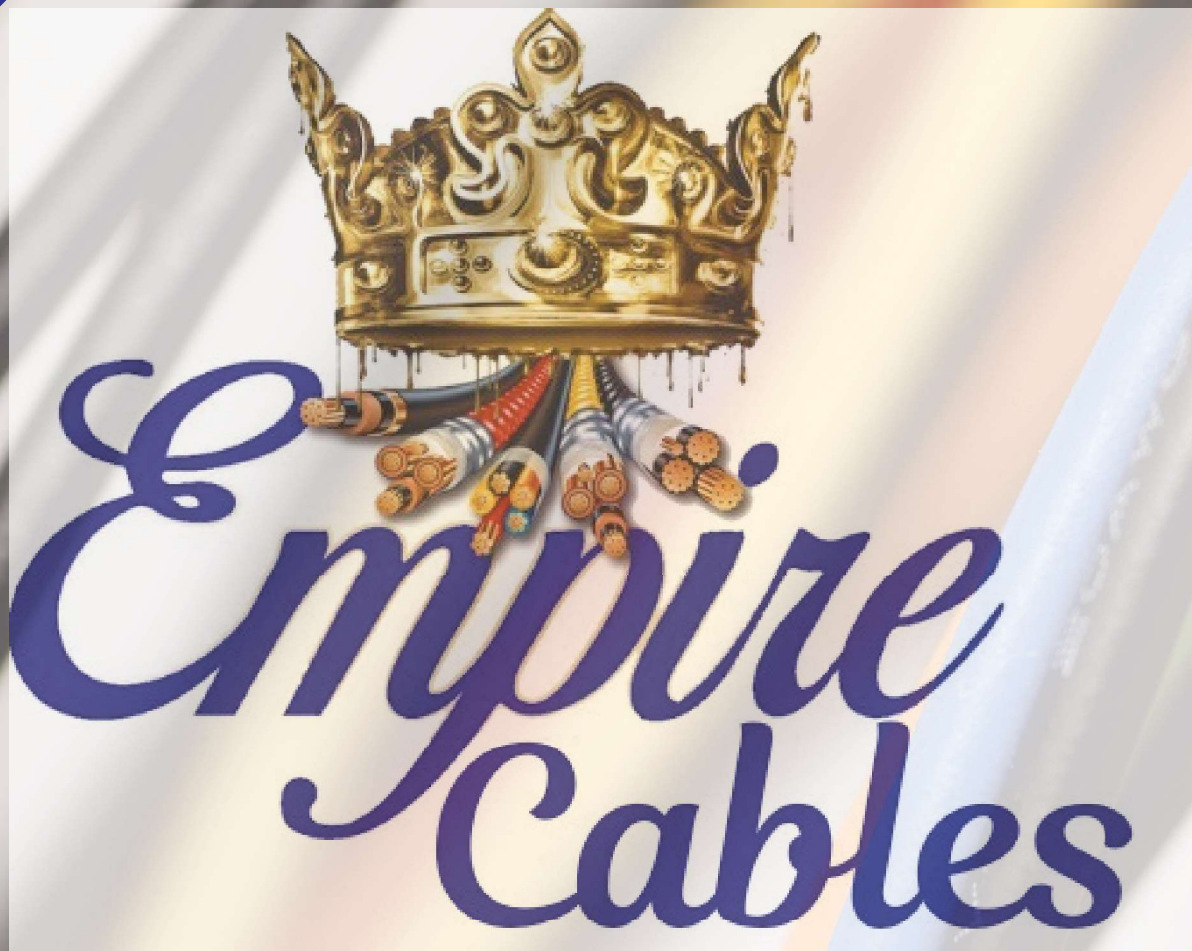
**Rating:** 3300 V

**Temperature Range:** -10 to 90 °C

PM	size	Description	CABLE		Current *	Bending **	Conductor	Dielectric	Volt Drop
	Area		OD	Mass	Rating	Radius	Resistance	Resistance	Drop
	mm <sup>2</sup>		mm	kg/100m	Approximate	Min	Max	Min	Min
					Amp	mm	Ω/km @ 20°C	MΩ.km @ 23°C	mV/A/m
77	16	1C X 16mm <sup>2</sup> - 33 CM black	11.4	23	100	110	1.24	400	130
78	25	1C X 25mm <sup>2</sup> - 33 CM black	13.1	34	130	130	0.795	340	124
79	35	1C X 35mm <sup>2</sup> - 33 CM black	13.9	43	160	140	0.565	300	112
80	50	1C X 50mm <sup>2</sup> - 33 CM black	16.3	58	200	160	0.393	260	100
81	70	1C X 70mm <sup>2</sup> - 33 CM black	17.6	77	245	180	0.277	230	90
82	95	1C X 95mm <sup>2</sup> - 33 CM black	20.4	108	295	200	0.21	200	84
83	120	1C X 120mm <sup>2</sup> - 33 CM black	21.8	136	345	220	0.164	180	81
84	150	1C X 150mm <sup>2</sup> - 33 CM black	23.9	171	390	240	0.132	170	77
85	185	1C X 185mm <sup>2</sup> - 33 CM black	26	210	440	260	0.108	150	75
86	240	1C X 240mm <sup>2</sup> - 33 CM black	30.6	273	520	310	0.0817	140	74

**\*\* Continuous operation at 80 °C Max ; ambient air temperature 30 °C ; installed in free air ; not coiled or blanketed; multiple cores equally loaded at an operating frequency of +/- 50 Hz.**

**\*\*Recommended Approximate Bending Radius**



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